

# THE VOICE

SAUVIGNON BLANC,  
"THE HOUSE" SAUVIGNON BLANC  
NAPA VALLEY 2019  
(BATCH #29)

Our 6<sup>th</sup> Sauvignon Blanc release crafted from three Napa Valley vineyards. The spectrum of flavors that each lot contributed to the craftsmanship of "The House" makes it a versatile companion to be enjoyed and shared on all occasions.

## 2019 VINTAGE

The 2019 growing season was yet another perfect vintage in Napa, uneventful like its historical precedent 2018. It's rare when a perfect vintage like 2018 is followed by a similar one, but 2019 is proving in the cellar and out of the bottle to be even better than marvelous 2018.

## THREE VINEYARDS — "THE HOUSE" BLEND

(CCOF - CALIFORNIA CERTIFIED ORGANIC FARMING)

-St Helena: a tiny vineyard off CA State Route 29. First to ripen and harvested, marking the start of 2019 harvest season. Fermented and aged in a Stainless steel tank, 8 months on lees. This lot is responsible of the tropical character of the wine.

-Rutherford: a historical vineyard blessed with sandy-clay loam soils that are excellent for water holding capacity. A feature critical in crafting Sauvignon Blanc with a mineral character. Aged 8 months in Stainless steel and neutral French Oak barrels. This lot contributed greatly to the structure of "The House".

*Also bottled on its own "The Immigrant" Batch #28.*

-Oak Knoll District: The last vineyard we harvested where daily temperature swings can reach up to 50F. This Sauvignon Blanc lot was exclusively aged in concrete eggs, on lees for 8 months. Although the smallest piece of "The House", this lot helped intertwine the 2 other lots adding complexity and vibrancy. Notes of white peach and lemongrass were distinct in this wine.

## TASTING NOTES

A wide spectrum of aromas and flavors. We smell and taste something interesting every time we pop a bottle, especially in different temperatures. "The House" Sauvignon Blanc combines the best of both worlds. The new world fruit notes/ tropical character can't be denied but the old-world winemaking gave this wine complexity and style.

Meticulously crafted to be enjoyed for all occasions. Perfect on its own, a great kitchen companion.

- 3400 cases. All 3 lots were cared for separately and blended 1 month before bottling.
- Release Date: July 27<sup>th</sup>, 2020
- Drink now through 2025
- BevVeg Certified Vegan - (Low Sulfites - SO<sub>2</sub> < 75ppm)